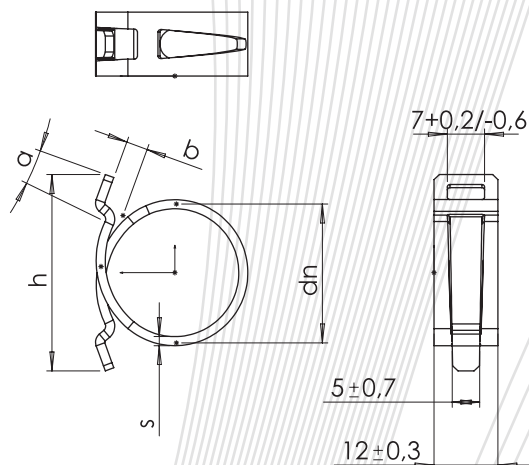


The spring band clamp has not to be accordance with the pictoral presentation. The given values have to be met.



1) The spring band clamps have to be opened to the full opened diameter and released prior to inspection tests.

2) Clamp material 51CrV4 with

C=0,50-0,55%, Si=0,15-0,35%, Mn=0,80-1,10%

Cr=0,90-1,20%, V=0,10-0,20%, P<0,025%, S<0,015%

3) Clamp corrosion protection: Multilayer; chrome(VI)-free coating made of an organic or inorganic base coat containing zinc and organic top coat.

Color: grey, optional black

MODUL	nominal diameter dn 1) mm	closed diameter da 2) max mm	fully opened diameter do 3) min mm	min. functional diameter df mm	material thickness s +/-0,4 mm	clamp pad F 3-point min N	gap t 4) max mm	reference value a max mm	reference value b 5) max mm	reference value h max mm						
2TF 14P	14	13,3	15,8	13,7	0,8	100	0,09	6,0	3,0	60						
2TF 15P	15	13,9	16,5	14,7		130										
2TF 16P	16	14,9	17,5	15,7		180										
2TF 17P	17	15,6	18,5	16,3		160										
2TF 18P	18	16,0	19,0	17,3		200										
2TF 19P	19	17,8	20,2	18,3	1,30	300		10,0								
2TF 20P	20	18,4	21,6	19,3		200										
2TF 21P	21	19,4	22,5	20,3		200										
2TF 22P	22	20,5	24,2	21,3		200										
2TF 23P	23	21,0	24,7	22,3		320										
2TF 24P	24	22,0	26,0	23,3	1,70	230										
2TF 25P	25	23,5	26,8	24,0		260										
2TF 26P	26	24,3	28,0	25,0		270										
2TF 27P	27	25,2	29,2	26,0		280										
2TF 28P	28	26,1	30,2	27,0		300										
2TF 29P	29	27,0	31,5	28,0		300										
2TF 30P	30	28,0	32,5	29,0		300										
2TF 32P	32	29,3	34,5	31,0		300										
2TF 34P	34	30,6	36,4	33,0		300										
2TF 35P	35	31,5	38,0	34,0		300										
2TF 36P	36	32,5	39,0	35,0	300											
2TF 38P	38	34,5	41,5	37,0	300											
2TF 40P	40	35,5	42,5	39,0	300											
2TF 20P	41	36,3	43,5	40,0	2,10	370	0,12									
2TF 42P	42	37,2	44,5	40,5		420										
2TF 43P	43	37,9	45,9	41,5		340										
2TF 44P	44	38,5	46,5	42,5		340										
2TF 46P	46	40,5	48,5	44,5		350										
2TF 47P	47	41,4	50,0	45,5		380										
2TF 48P	48	41,9	51,0	46,5		410										
2TF 49P	49	42,5	52,0	47,5		410										
2TF 50P	50	43,5	53,0	48,5		410										
2TF 51P	51	44,0	54,0	49,5		410										
2TF 53P	53	46,0	55,8	51,5	2,50	410	0,15				92					
2TF 55P	55	46,8	58,0	53,5		430										
2TF 58P	58	50,0	61,5	56,5		450										
2TF 70P	70	61,5	74,8	68,5		370										